

**CLAIMS**

What is claimed is:

- 1    1.    A magnetic head, comprising:  
2            a free layer;  
3            an antiferromagnetic layer spaced apart from the free layer; and  
4            an antiparallel (AP) pinned layer structure positioned between the free layer and  
5                    the antiferromagnetic layer and having a net magnetic moment equal to  
6                    about zero;  
7            wherein the AP pinned layer structure includes antiparallel pinned layers that are  
8                    pinned through large magnetic anisotropy due to positive magnetostriction  
9                    and small net moment for the antiparallel pinned layers;  
10          wherein the antiferromagnetic layer provides a coercivity that enhances pinning of  
11                    the AP pinned layer structure.
- 1    2.    A head as recited in claim 1, wherein the antiferromagnetic layer provides a  
2            coercivity of at least about 300 Oe.
- 1    3.    A head as recited in claim 1, wherein the antiferromagnetic layer provides a  
2            coercivity of at least about 400 Oe.

- 1    4.    A head as recited in claim 1, wherein the antiferromagnetic layer is constructed of  
2       PtMn having a thickness of between about 50 Å and 100 Å.
- 1    5.    A head as recited in claim 1, wherein the antiferromagnetic layer is constructed of  
2       PtMn having a thickness of between about 60 Å and 90 Å.
- 1    6.    A head as recited in claim 5, wherein the antiferromagnetic layer provides a  
2       coercivity of at least about 400 Oe.
- 1    7.    A head as recited in claim 1, wherein the antiferromagnetic layer has a high  
2       positive magnetostriction.
- 1    8.    A head as recited in claim 1, wherein the AP pinned layer structure includes at  
2       least two pinned layers having magnetic moments that are self-pinned antiparallel  
3       to each other, the pinned layers being separated by an AP coupling layer.
- 1    9.    A head as recited in claim 8, wherein a thickness of the AP coupling layer and  
2       thicknesses of the pinned layers are selected to provide a pinned layer saturation  
3       field of at least 5 KOe.
- 1    10.   A head as recited in claim 8, wherein the magnetic anisotropy of the AP pinned  
2       layer structure is oriented perpendicular to an ABS of the reading head.

- 1    11.    A head as recited in claim 1, wherein the head is adapted to read from media  
2           having a bit density of at least about 200 Gbit/in<sup>2</sup>.
- 1    12.    A head as recited in claim 1, further comprising an in-stack bias layer, the bias  
2           layer stabilizing the free layer, the AP pinned layer structure stabilizing the in-  
3           stack bias layer.
- 1    13.    A head as recited in claim 1, further comprising a bias layer formed along a track  
2           edge of the head, the bias layer stabilizing the free layer.
- 1    14.    A head as recited in claim 1, wherein the head forms part of a GMR head.
- 1    15.    A head as recited in claim 1, wherein the head forms part of a CPP GMR sensor.
- 1    16.    A head as recited in claim 1, wherein the head forms part of a CIP GMR sensor.
- 1    17.    A head as recited in claim 1, wherein the head forms part of a tunnel valve sensor.
- 1    18.    A magnetic head, comprising:  
2           a free layer;  
3           an antiferromagnetic layer spaced apart from the free layer, the antiferromagnetic  
4           layer being constructed of PtMn having a thickness of between about 50 Å  
5           and 100 Å; and

6 an antiparallel (AP) pinned layer structure positioned between the free layer and  
7 the antiferromagnetic layer, wherein the AP pinned layer structure  
8 includes at least two pinned layers having magnetic moments that are self-  
9 pinned antiparallel to each other through large magnetic anisotropy due to  
10 positive magnetostriction and a small net moment for the antiparallel  
11 pinned layers, the pinned layers being separated by an AP coupling layer;  
12 wherein the antiferromagnetic layer provides a coercivity that enhances pinning of  
13 the AP pinned layer structure.

1 19. A head as recited in claim 18, wherein the antiferromagnetic layer provides a  
2 coercivity of at least about 300 Oe.

1 20. A head as recited in claim 18, wherein the antiferromagnetic layer provides a  
2 coercivity of at least about 400 Oe.

1 21. A head as recited in claim 18, wherein the antiferromagnetic layer is constructed  
2 of PtMn having a thickness of between about 60 Å and 90 Å.

1 22. A head as recited in claim 18, wherein the antiferromagnetic layer has a high  
2 positive magnetostriction.

1 23. A head as recited in claim 18, wherein the pinned layers are constructed of at least  
2 CoFe and the AP coupling layer is constructed of at least Ru.

- 1    24.    A head as recited in claim 18, wherein a thickness of the AP coupling layer and  
2           thicknesses of the pinned layers are selected to provide a pinned layer saturation  
3           field of at least 5 KOe.
- 1    25.    A head as recited in claim 18, wherein the magnetic anisotropy of the AP pinned  
2           layer structure is oriented perpendicular to an ABS of the reading head.
- 1    26.    A head as recited in claim 18, wherein the head is adapted to read from media  
2           having a bit density of at least about 200 Gbit/in<sup>2</sup>.
- 1    27.    A head as recited in claim 18, further comprising an in-stack bias layer, the bias  
2           layer stabilizing the free layer, the AP pinned layer structure stabilizing the in-  
3           stack bias layer.
- 1    28.    A head as recited in claim 18, further comprising a bias layer formed along a track  
2           edge of the head, the bias layer stabilizing the free layer.
- 1    29.    A head as recited in claim 18, wherein the head forms part of a GMR head.
- 1    30.    A head as recited in claim 18, wherein the head forms part of a CPP GMR sensor.
- 1    31.    A head as recited in claim 18, wherein the head forms part of a CIP GMR sensor.

1    32.    A head as recited in claim 18, wherein the head forms part of a tunnel valve  
2            sensor.

1    33.    A magnetic storage system, comprising:  
2            magnetic media;  
3            at least one head for reading from and writing to the magnetic media, each head  
4                having:  
5                a sensor having the structure recited in claim 1;  
6                a write element coupled to the sensor;  
7            a slider for supporting the head; and  
8            a control unit coupled to the head for controlling operation of the head.

1    34.    A magnetic storage system, comprising:  
2            magnetic media;  
3            at least one head for reading from and writing to the magnetic media, each head  
4                having:  
5                a sensor having the structure recited in claim 18;  
6                a write element coupled to the sensor;  
7            a slider for supporting the head; and  
8            a control unit coupled to the head for controlling operation of the head.